## THE MEERCAT<sup>®</sup> GUIDE TO IMPLEMENTING SUPPLY CHAIN RISK MANAGEMENT



# Let's have it all in black and white

It's time to look in the mirror and do a short selfassessment. Answer the questions to find out where your organisation stands with regards to supply chain risk management.

See any weak spots? Check out this brochure for some helpful tips. Looking for software to help you achieve your goals? Contact us at info@procurence.com Score yourself as follows

	uh-oh!
	poor
	good
	great



Supplier selection	
Are suppliers qualified by (1) procurement, (2) quality and (3) risk manager at the very least?	
Are targets clearly documented and made available for all stakeholders? (As opposed to "put in contracts and forgotten"?) Are immediate development tasks put in place and recorded directly at on-boarding.	
Is there a clear on-boarding process, with required certificates, documents, and monitored on-boarding steps?	
Ongoing supplier co-operation	
Do you evaluate suppliers? (audits, self-assessments, etc.?)	
Do you ask suppliers if they are satisfied with your co-operation? (Supplier satisfaction survey) Do you ask them how you can improve your processes?	
Are key KPIs (OTD, OTIF, PPM, NCRs, Rework) documented and made available to the suppliers?	
Do you classify suppliers and inform them about the reasons of that classification?	$\Box$ $\Box$ $\Box$
Do you give your suppliers development tasks and monitor the status of the developments? Are these tasks documented and followed-up?	
Do you share your production plans with your key suppliers and ask them for their capacity in the upcoming years?	
Internal communication	
Can employees easily find out about who is responsible for the given supplier (category manager, internal KAM)	
Is there an easy way for production/logistics to inform the supplier "owner" about their	
problems and/or (lack of) satisfaction with the supplier?	
problems and/or (lack of) satisfaction with the supplier? Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement	
Is the New Product Introduction process aligned between	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement Risk management Do you know the locations of your suppliers' factories and do you have a central list of	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement Risk management Do you know the locations of your suppliers' factories and do you have a central list of contact persons for key functions?	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement Risk management Do you know the locations of your suppliers' factories and do you have a central list of contact persons for key functions? Do you know the names and locations for your key sub-suppliers? If there is a flood in Schweinfurt and a dock workers' strike in Rotterdam next week, would	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement Risk management Do you know the locations of your suppliers' factories and do you have a central list of contact persons for key functions? Do you know the names and locations for your key sub-suppliers? If there is a flood in Schweinfurt and a dock workers' strike in Rotterdam next week, would you know if your supply chain is affected? Can you connect your key suppliers to your key customers to quickly answer the above	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement <b>Risk management</b> Do you know the locations of your suppliers' factories and do you have a central list of contact persons for key functions? Do you know the names and locations for your key sub-suppliers? If there is a flood in Schweinfurt and a dock workers' strike in Rotterdam next week, would you know if your supply chain is affected? Can you connect your key suppliers to your key customers to quickly answer the above question when your customer asks you if they are affected by the above events?	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement Risk management Do you know the locations of your suppliers' factories and do you have a central list of contact persons for key functions? Do you know the names and locations for your key sub-suppliers? If there is a flood in Schweinfurt and a dock workers' strike in Rotterdam next week, would you know if your supply chain is affected? Can you connect your key suppliers to your key customers to quickly answer the above question when your customer asks you if they are affected by the above events? Do your suppliers have an easy way to inform you about delivery delays? Do you have a risk register of possible risks that are relevant to each supplier (geographic,	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement Risk management Do you know the locations of your suppliers' factories and do you have a central list of contact persons for key functions? Do you know the names and locations for your key sub-suppliers? If there is a flood in Schweinfurt and a dock workers' strike in Rotterdam next week, would you know if your supply chain is affected? Can you connect your key suppliers to your key customers to quickly answer the above question when your customer asks you if they are affected by the above events? Do you suppliers have an easy way to inform you about delivery delays? Do you have a risk register of possible risks that are relevant to each supplier (geographic, political, economic, financial, etc.) and plans to deal with these risks? Do you follow news concerning the supplier? (RSS, automatic notifications about new	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement Risk management Do you know the locations of your suppliers' factories and do you have a central list of contact persons for key functions? Do you know the names and locations for your key sub-suppliers? If there is a flood in Schweinfurt and a dock workers' strike in Rotterdam next week, would you know if your supply chain is affected? Can you connect your key suppliers to your key customers to quickly answer the above question when your customer asks you if they are affected by the above events? Do your suppliers have an easy way to inform you about delivery delays? Do you have a risk register of possible risks that are relevant to each supplier (geographic, political, economic, financial, etc.) and plans to deal with these risks? Do you follow news concerning the supplier? (RSS, automatic notifications about new issues)	
Is the New Product Introduction process aligned between R&D/Engineering/Quality/Procurement R&D/Engineering/Quality/Procurement Risk management Do you know the locations of your suppliers' factories and do you have a central list of contact persons for key functions? Do you know the names and locations for your key sub-suppliers? If there is a flood in Schweinfurt and a dock workers' strike in Rotterdam next week, would you know if your supply chain is affected? Can you connect your key suppliers to your key customers to quickly answer the above question when your customer asks you if they are affected by the above events? Do your suppliers have an easy way to inform you about delivery delays? Do you have a risk register of possible risks that are relevant to each supplier (geographic, political, economic, financial, etc.) and plans to deal with these risks? Do you follow news concerning the supplier? (RSS, automatic notifications about new issues) Do you obtain external risk indices concerning supplier risk status?	

# The early bird catches the worm ...

Supply Chain Risk Management (SCRM) is an area plagued by many misconceptions and stereotypes. Consequently, SCRM implementation is often put off due to the perceived "lack of resources and know-how".

Yes, you can spend millions on experts, on detailed risk analyses and on ERP-systems integration with some key suppliers. In reality, much can be achieved using simple tools, well-defined processes and a corporate culture of common sense and vigilance. Our advice: basic supply chain risk management can be implemented with limited resources and you will give you reasonable level of protection while you work to achieve the next level.

Don't wait for the perfect circumstances to start managing supply risk. The time may never come. Start small, start now!

#### Staged roll-out

Work based on a long-term vision, but avoid "big-bang" roll-outs - better prepare a staged plan, where you **set attainable goals and phase-in processes one by one.** In this way you give your employees a chance to learn and internalise the new practices.

#### Key questions to answer

- What resources will you have at your disposal? what can realistically be achieved with these resources?
- Which processes need to be tappedinto for best results?
- What results / reports are expected? how can they be generated?
- Which risks should be tackled first?

#### What to focus on first?

 Corporate strategy as a starting point

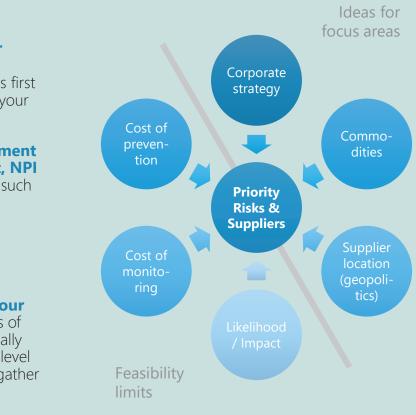
Is your corporation set on cost leadership, steady supply, innovation or fast expansion? What's most likely to prevent you from achieving these objectives?

#### Disruption statistics

Gather information about typical disruptions in your organisation. Are some types more frequent than others?

#### Key material groups

Identify the risks most likely to affect your top 10 strategic material groups and focus on them first.



#### **Key Success Factors**

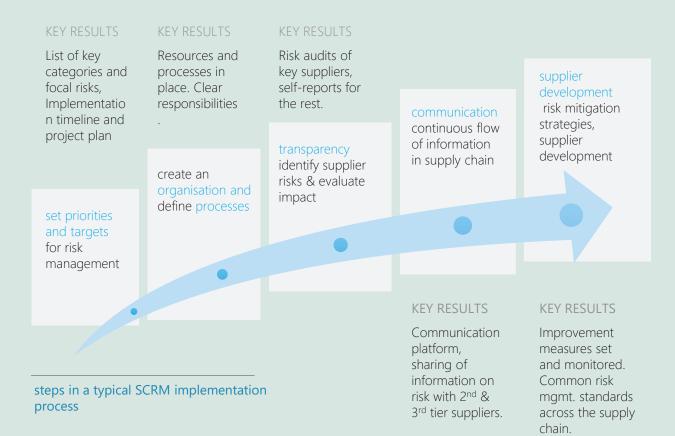
- Don't overstretch your organisation – focus on strategic spend categories first and then slowly increase your reach.
- Integrate risk management into core procurement, NPI and quality processes, such as supplier selection, contracting and demand management, to make it sustainable.
- Co-ordinate and communicate within your organisation – elements of risk management are usually present on the operative level – often you just need to gather and promote the best practices.

## Take the long view – plan ahead

SCRM implementations often fail because of the tendency to treat it as a one-off project. It is not! **The key to success lies in making SCRM a sustainable part of your organisation.** 

This involves setting a **development** path and creating an organisation with clear responsibilities and enforcement rights, followed by integration of risk management into core purchasing processes in your company. Don't expect immediate results – these projects take months and years of hard work to yield results. In the end, you need to ensure that the decision-makers take risk into consideration when they evaluate their options. Short term savings may not always be the best policy.





#### **Key processes**

Supplier sourcing & selection

Evaluate risks at supplier selection and calculate the trade-off between lower price and increased risk.

#### Reporting

Spread the word about your actions: select the right target groups and frequency of communication

#### Enforcing compliance

Design the right mix of rewards and punishments for suppliers. Ignoring non-compliance or "special exemptions" will lead to failure.

#### Escalation rules

Make sure you have defined clear escalation rules for disagreements and raising "disruption alarms".

#### **Organisation: Headquarters**

#### Standardisation

Design evaluation, mitigation and reporting methodologies, spread best practices throughout the organisation

#### Co-ordination

Defining responsibilities, co-ordinated emergency response, avoid rework.

 Communication & Reporting Global reports & benchmarks, central supplier blacklist.

#### **Organisation: Subsidiaries**

- Evaluation & development
   Performing supplier & risk evaluation
   (e.g. audits), supplier development
- Monitoring the market Identifying potential new supply risks.

Although all risks require individual attention, **classifying risks can help your organisation deal with them more efficiently** and concentrate resources on more complicated cases.

It's considered good practice to prepare basic response plans for each type of risk; they will serve as a supporting checklist for your employees.

## Thunderbolt and Snowball risks

#### **"THUNDERSTRIKE" RISKS**

Hard to predict risks that usually cannot be stopped once they occur.

They include natural disasters, accidents, strikes. Prevention is costly (either insurance or avoiding certain suppliers), so your best option is fast reaction!

#### Check for susceptibility

Are your suppliers actually located in areas prone to natural disasters? Are they prone to legislation changes, etc?

#### External risk index providers

Get a subscription to external risk data providers that scour open an proprietary sources and send risk event warnings. Try out our partner **riskmethods.net** 

#### Check response plans and their quality

Ask your suppliers for up-to-date and workable **business continuity plans**. Do you have your own plans in place?

#### Quick data access in case of emergency

Do you at least have a central repository of contact persons and their contact details? Do you have a list of alternative suppliers? If not, others will contract out their capacity before you!

#### Share the bad news

Not all of your suppliers have your resources! Share risk event news to help them react faster.

#### **"SNOWBALL" RISKS**

Risk resulting from a chain of events that, if detected early enough, can be stopped or at least partially mitigated.

These include non only the "staple" quality issues and insolvency, but also insufficient production capacity

#### Determine the Early Warning Indicators

OTDs and PPMs can be a proxy for long-term quality issues; Suppliers with few large clients are morel likely suffer from financial instability.

#### Ask your own staff

Open communication channels between shop-floor staff and category managers. Don't wait for external data providers – if it's in the news, you have already failed!

Monitor and act to prevent risks
 Perform regular checks and audits.
 Trend changes are better indicators of
 problems that actual point values.

#### Hierarchy and weak signals

Direct drill down reporting for managers can help identify weak risks signals that can otherwise be filtered out by lower ranks of employees.

#### Set binding rules

It's easy to ignore these risks and select suppliers that are cheaper or more convenient. Set and communicate clear rules and "red lines"

# Early warning system

A stitch in time saves nine. The problem is that everybody is so busy with their daily work that they don't have time to notice the small rips, let alone stich them.

Thinking about fuzzy, potential risk concepts is always pushed away by day-to-day operations. Here's where **global risk monitoring teams** and **dedicated software** come in handy. KPIs will not replace good old-fashioned vigilance, but an automated nudge now and then might just be tipping point to prevent some nasty surprises from materialising.

#### DON'T MAKE PEOPLE FETCH THEIR DATA

People are lazy. People are busy. Whichever view you subscribe to, the result is the same: you need to make the risk data as easily available as possible

- Automatic warnings
   Don't wait for the monthly reports.
   Let your staff pick their own KPI
   warning thresholds and have a
   system send them instant notifications
- Don't forget to De-escalate!
   If you cry wolf too often, the message will lose its edge. De-escalate issues as soon as possible. Too many red flags will leave your people blind.
- Easily accessible dashboards
   ERP systems and their business
   intelligence modules are great. But
   they're too complex and too
   expensive to be of everyday use.
   Create simple dashboards accessible
   for all to see.

#### WARN SUPPLIERS

The fact that you heard about a problem does not mean that others have, too. Don't wait, spread the news.

 Ask your suppliers to validate if they are affected

Ask about the severity of the issue, about their action plan and if they need your help.

#### WHERE DO I GET THE DATA FROM?

#### External risk index providers

Get a subscription to external risk data providers that scour open an proprietary sources and send risk event warnings.

Global index providers: Maplecroft, Germanwatch Global Climate Risk Index, British Geological Survey risk index for chemical elements, Transparency International Corruption Perception Index, AON Risk Map

Supplier-specific information: riskmethods.net, US Government Consolidated Screening List API, Dun & Bradstreet, RapidRatings, CapitalIQ, Arvato infoscore, Serasa Experian

Sustainability source: PSCI (Pharmaceutical Supply Chain Initiative), GeSI (Global e-Sustainability Initiative), ecovadis, Fair Labour Association, Sedex

#### Google Alerts

Free supplier risk info source. Let Google scour the news and send you weekly digests per supplier.

#### Internal feedback

Create communication channels between shop-floor people and category managers.

#### Supplier self-assessments

A lot of useful data can be gathered from suppliers themselves. Just make sure to (a) perform random validation checks (b) give supplier benchmarking feedback on the data they send you

# Birds-eye view required

In the initial stages of the SCRM rollout, you will naturally focus on your direct suppliers.

Half of your success lies in ensuring that all the relevant supplier-related information is stored in a way that allows fast access. As a positive sideeffect – the same set of information will improve you negotiating position during the next supplier meeting. As your risk management organisation matures, your focus will shift towards further supplier tiers.

The higher upstream and the smaller the supplier, the less resilient it is likely to be. Increased transparency of the supply chain will help you react faster to possible disruptions.



#### SUPPLIER CLASSIFICATION

General supplier classification (strategic / bottleneck / etc.), quality & innovation clusters

#### SUPPLIER STRATEGY

Summary of supplier strategy based on supplier and category portfolio strategy

#### **DEVELOPMENT TARGETS**

Development action plan incl. milestones & deadlines.

#### **AUDITS & KPIs**

Results of the last audit, qualitative evaluation, performance & quality KPIs D O S S I E

R

S

U

Ρ

Ρ

L

Ε

R

#### **BASIC / CONTACT DATA**

Address & key contact persons on both supplier and client side.

#### **CONTRACT INFORMATION**

Information about current and planned contracts. Contract-related action plan.

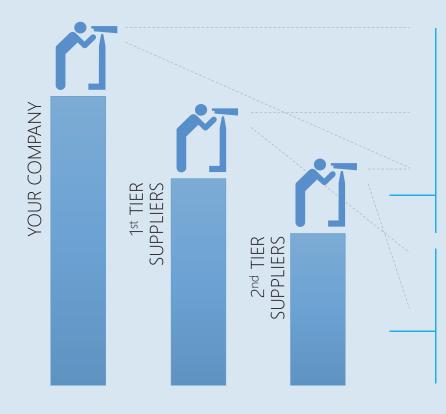
#### **MARKET RESEARCH INFO**

Summary of market research regarding the supplier, the industry sector and competitors.

#### **SAVINGS & SPEND DATA**

Summary of supplier development spend and information about all savings initiatives.

As your SCRM organisation matures, you need to increase your supply chain reach to compensate for the lower disruption defences of upstream suppliers.



#### MONITORING

- Supplier information
- Supplier rating and evaluation
- Supplier risk management
- Communication
- IT systems

#### DISRUPTION BARRIERS

- Adequate stocks
- Stable supply contracts
- Alternative suppliers
- Financial stability

# Empower your suppliers

The ultimate aim of SCRM and supplier evaluation is not mere reporting, but rather the improvement of your suppliers' capabilities, so that they can better cope with future challenges. Remember that you should also teach your suppliers how to deal with supply chain risks – the more they do, the safer your organisation. So, don't just audit your suppliers, offer them SCRM training!

Talk to your suppliers about your future expectations, so that they have time to adjust and Improve: be it capacity, quality, or innovation

#### SUPPLIER COMMUNICATION

- Indicate performance
   Give suppliers feedback on their performance and on how they measure up to their peers.
- Discuss expectations

Tell your suppliers exactly what you expect from them, now and in the future.

#### Share risk information

Share information on raw material prices & availability or supply disruptions. Encourage the suppliers to do the same.

#### Reward co-operation

Punish underperforming suppliers, but ... be lenient to those who inform you about potential problems. Make rewards part of your policy (e.g. extra points during tenders, etc.)

### SHARE YOUR DATA WITH YOUR SUPPLIERS

#### Set aside your "guard dog" mentality

Do you stash supplier performance data in secret and God forbid that the suppliers should see any of it? Share it! Have them see if you are happy or unhappy with them.

### Are you afraid of the quality of your data?

Your nightmares might come true. But if your suppliers are right to correct you, thank them! You don't want to make decisions based on wrong data.

#### SUPPLIER DEVELOPMENT

- Create development teams
   Don't wait for a risk to materialise to search for the right people to deal with it.
- Classify your suppliers
   Prioritise supplies that need your support most
- Use several classifications
   Separate for quality, capacity, innovation, sustainability, operations.
   Co-ordinate between task groups to not to overwhelm suppliers!
- Audits should always have consequences.

If they don't – stop wasting everybody's time: stop auditing or redesign the questions.

Set realistic development tasks

When you audit, focus on issues that you or your supplier could realistically control. Identify practical and pragmatic improvement measures, always based on a cost-benefitanalysis, never "automatic".

 Share your risk management know-how

Invite your suppliers to riskmanagement training sessions. Create guidelines for standard risk management processes and give them to your suppliers.

 Encourage the suppliers to develop their own supply base in the same fashion you developed them.

## Sniff out best practices

It's always best to learn on somebody else's mistakes, or – event better – somebody else's successes.

We're happy to showcase a client of ours, US-based **AGCO Corporation**, one of the leading manufacturers of agricultural equipment. (You might be more familiar with their brands: Challenger, Fendt, GSI, Massey Ferguson and Valtra) Over the last 5 years the company embarked on a massive project to transform their supply chain, enabling global commodity managers and buyers to pool experiences and activities and make decisions based on greater visibility into supplier performance and risks. All supported by our supplier management software, internally known as APEX.





#### **BME "Excellence in eSolutions" Award for AGCO Corporation** Case study

AGCO's turnaround and holistic focus on risk was rewarded by the leading German trade association BME. Every year they give only one eSolution Award

#### **GLOBAL SUPPLIER VISIBILITY**

- Normalisation of all local ERP supplier IDs into a single global ID for over 6000 suppliers
- Covers distributors and multi-tier supply chains
- Global PPM score calculations based on category & plant targets
- Documents/Certificates/Contracts with automatic reminders

#### **SUPPLIER RISK**

- Purchasing and quality audits, incl. pre-qualifications
- Integrated riskmethods and Dun & Bradstreet risk scores
- Documentation of supplier approval for individual plants and commodities

#### SAVINGS

 Global tracking of all supply-chain related savings initiatives across projects and programs, integrated with supplier profiles.

#### SUPPLIER COMMUNICATION

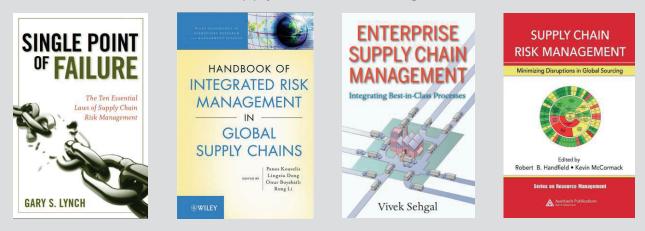
- Direct access for suppliers, incl. results & performance
- Development tasks
- Global supplier contact list
- Targeted mass-mailing
- Over 250.000 notification emails per year

#### PROCUREMENT AND QUALITY HAND-IN-HAND

- Over 1.000 Buyers and Supplier
   Quality Engineers have access to full supplier profiles and performance
- Global multi-BU NCR reports, synchronised with ERP systems
- Full support for the New Product Introduction process with over 11.000 PPAP reports and over 50.000 documents per year, synchronised live with several ERP systems.

#### Looking for more inspiration?

Check our these books on Supply Chain Risk Management



### Meercat Software Suite



Supplier Management Assessment, Development & Communication



Supplier Risk Management



Savings Reporting NEW! Commo Profiles



NCR/8D Reports



Global Part Approval Process



Тооі

Database



Supply Chain Project Resource Management



Incidents and warnings



NEW! iOS & Android apps



Procurence Meercat<sup>®</sup> is an award-winning suite of tactical and strategic tools that support the communication between procurement, quality and supply chain stakeholders.

sales@procurence.com www.procurence.com



- Supplier self-registration
- Master data management
- Extended profiles
- Contract & document mgt.
- Tool management



- Supplier development
- Integration with Dun & Bradstreet and riskmethods
- Import KPIs from ERPs



#### Interface to Quality / R&D

- Non-Compliance Reports
- Global target-based PPM scores
- Category approval status
- Supplier damages
- PPAP and New Product Introduction support



- Add new KPIs
- Instantly create own dashboards
- Sync automatically & upload via Microsoft<sup>®</sup> Excel<sup>™</sup>



### Programs

- Savings initiative reporting
- Flexible Confidence levels, levers and calculation methods



- Self-assessments
- Pre-approval
- Conflict minerals
- Supplier Award Schemes
- Automotive MMOG<sup>™</sup> audits
- Customer satisfaction

Meercat<sup>®</sup> is the only supplier management software that supports both line production and project-based organisations

### Resource profiles

- Quickly find technicians based on job profile, skills, certificates and availability!
- Flexible list of all certificates, training, skills, etc.
- Automatically stop technicians with expired certificates



- Key Accounts / Teams
- Documents & Photos
- Contracts
- Discussion board
- Non-compliance reports (8D/NCR)

Liked it? Download and share it!



Procurence Cosmopolitan Tower ul. Twarda 4 / 372 00-105 Warsaw, Poland sales@procurence.com www.procurence.com

Meercat<sup>®</sup> Supply Chain Risk Management & Supplier Management web-based software

procurence

